



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

004524

D350-567-113  
Job Sheet 180299



Part No: D350-567-113

Job Qty: 4 ea

Part Name: Replacement Exterior Super-Sized Window



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 7/4/18

Job Tracking No:

Due Date: 7/20/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV E SHEET 28 IPP Rev:A 04-08-24 New Issue JLM IPP Rev:B 08-10-07 as per revD DD verified by:  
IPP REV:C 13.10.15 AS PER IIN REV.E DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation          | Qty   | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |  | Lead Time | Sign-off    |
|-------|--------------------|-------|------------|----------|-----------|---------|-----------------------|--|-----------|-------------|
|       |                    |       |            |          | Setup hrs | Run Hrs | Workcenter / Supplier |  |           |             |
| 90    | Start up Operation | 4 Ea  |            | 7/20/18  | 0.00      | 0.00    | Start Up Stores/Pkg-2 |  |           | JUL 19 2018 |
| 110   | Packaging          | 4 pcs |            | 7/20/18  | 0.00      | 0.00    | Packaging1-3          |  |           | JUL 30 2018 |
| 120   | QC                 | 4 pcs |            | 7/20/18  | 0.00      | 0.00    | QC4                   |  |           | JUL 30 2018 |
| 130   | Packaging          | 4 pcs |            | 7/20/18  | 0.00      | 0.00    | Packaging3-1          |  |           | JRB         |
| 135   | DC                 | 4 pcs |            | 7/20/18  | 0.00      | 0.00    | DC                    |  |           | SAB         |
| 140   | QC21-FG            | 4 Ea  |            | 7/20/18  | 0.00      | 0.00    | QC21                  |  |           | 21          |

Part Op 110 - Pick Packing Kit \*\*\*ENSURE DT 8439 TEMPLATE IS INCLUDED\*\*\*

Descriptions: 130 - Identify and pack for shipping as per PPPD350-567-113 Location:FG032

135 - Photocopy bluefile & type labels per PPPD350-567-113 CHG003

### Job BOM

| Part / Item       | Component Name                       | Quantity       | Operation             | Container    |
|-------------------|--------------------------------------|----------------|-----------------------|--------------|
| 212-12            | Receptacles                          | 50 85036 x 10  | 90-Start up Operation | 502103 x 38  |
| 2600-6            | Camlock Stud                         | 5065259 x 15   | 90-Start up Operation | 5057448 x 33 |
| 2600-LW           | Washer, Camlock Retaining            | 48 Ea (12 ea)  | 90-Start up Operation | FM138040-25  |
| AN526C832R9       | Screw                                | 5064083 x 35   | 90-Start up Operation | 5019374 x 49 |
| D2463-0860        | 1/2" Seal-86"                        | 4 Ea (1 ea)    | 90-Start up Operation | 5092852      |
| D3290-041         | Replacement Exterior Window For -111 | 4 Ea (1 ea)    | 90-Start up Operation | 5080143 x 1  |
| DT8439            | Template                             | 4 (1 ea)       | 90-Start up Operation | 5092790      |
| FG-778150-550-ROL | 7781 9 oz Glass 50" x 125 yd         | 72 sf (18 ea)  | 90-Start up Operation | FM134550.1   |
| MS20426AD3-5      | Rivet                                | 96 Ea (24 ea)  | 90-Start up Operation | 74533        |
| MS21042L08        | Nut                                  | 84 Ea (21 ea)  | 90-Start up Operation | 5044234      |
| NAS1149DN832J     | Washer                               | 168 Ea (42 ea) | 90-Start up Operation | 5034411      |

### Job Allocations

| Operation             | Component Part    | Required | Inventory | Allocated |
|-----------------------|-------------------|----------|-----------|-----------|
| 90-Start up Operation | 212-12            | 48       | 88        | 0         |
|                       | 2600-6            | 48       | 133       | 0         |
|                       | 2600-LW           | 48       | 162       | 0         |
|                       | AN526C832R9       | 84       | 249       | 0         |
|                       | D2463-0860        | 4        | 2         | 0         |
|                       | D3290-041         | 4        | 2         | 0         |
|                       | DT8439            | 4        | 0         | 0         |
|                       | FG-778150-550-ROL | 72       | 234       | 0         |
|                       |                   |          |           |           |



DQA: \_\_\_\_\_ Date: \_\_\_\_\_

## WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR N _____<br><br>Date : _____<br><br>_____<br><br>_____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/>                                                                                         | Skid-tube <input type="checkbox"/><br>Machining <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                    | Cross tube <input type="checkbox"/><br>Small Fab <input type="checkbox"/><br>Fishing <input type="checkbox"/><br>Composite <input type="checkbox"/> | Water Jet <input type="checkbox"/><br>Prod. Eng. Coord. <input type="checkbox"/><br>Rec/Store/Packaging Supplier <input type="checkbox"/> | Engineering <input type="checkbox"/><br>Quality <input type="checkbox"/><br>Other <input type="checkbox"/> |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <div style="display: flex; flex-direction: column; align-items: center;"> <div style="display: flex; align-items: center;"> <div style="margin-left: 10px;"> <p><b>Container No: S097477</b></p> <p><b>Part: D350-567-113</b></p> <p><b>Job No: 180299</b></p> <p><b>Serial No/Batch: S097477</b></p> <p>Revision: _____</p> <p>Inspector: _____</p> <p>Exp Date: _____</p> <p>Instructions: TC STC SH92-18 Issue Ref: FAASSTC SH989NE 09/06/30, FAA STC 8</p> </div> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             | <b>MRB (QSI042) Approval</b><br><br>_____<br><b>Position</b><br>_____                                                                               |                                                                                                                                           |                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
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| <b>ORY</b>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                           |                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <table style="width:100%; border-collapse: collapse;"> <tr> <td style="width:33%; vertical-align: top;"> <div style="display: flex;"> <div style="flex: 1;">           Environment<br/>Design<br/>Doc/Data<br/>Equip/Tooling<br/>Handling/Pre<br/>Material<br/>Internal Transport<br/>Tribal Knowledge<br/>LOA<br/>Substation<br/>Past Expiry Date<br/>Misidentified         </div> <div style="flex: 1;">           Offset/Setup<br/>Supplier<br/>Training<br/>Use for Testing<br/>Poor Information<br/>Rushing<br/>Product Improvement<br/>Process Improvement<br/>Manufacturing Process<br/>Past Due         </div> <div style="flex: 1;">           Centre Not Concentric<br/>Cracks<br/>Crimp/Kink/Ripple/Wave<br/>Cuffs<br/>Crushing<br/>Heat Treat<br/>Wave/Twist in Tube<br/>Marks/Chatter         </div> </div> </td> <td style="width:33%; vertical-align: top;">           Set-up<br/>BOM/Route<br/>Broken/Damage/Defect<br/>Inspection Incomplete/Unqualified<br/>Contamination<br/>Countersink<br/>Cut Too Short<br/>Instructions Incomplete/Unclear<br/>Drill Holes         </td> <td style="width:33%; vertical-align: top;"> <div style="display: flex;"> <div style="flex: 1;">           Power Loss/Surge<br/>Folio/Program<br/>Grain<br/>Weld<br/>Wrong Stock Pulled<br/>Out of Sequence<br/>Off-set<br/>Mislabeled<br/>Fit/Function<br/>Misaligned/off center         </div> <div style="flex: 1;">           Positioned Wrong<br/>Outside Dimensions<br/>Over/Under tolerance<br/>Part Incorrect<br/>Part Lost/Missing<br/>Part Moved<br/>Drawing<br/>Finish<br/>Misread<br/>Turning Sequence         </div> </div> </td> </tr> </table> |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                           |                                                                                                            | <div style="display: flex;"> <div style="flex: 1;">           Environment<br/>Design<br/>Doc/Data<br/>Equip/Tooling<br/>Handling/Pre<br/>Material<br/>Internal Transport<br/>Tribal Knowledge<br/>LOA<br/>Substation<br/>Past Expiry Date<br/>Misidentified         </div> <div style="flex: 1;">           Offset/Setup<br/>Supplier<br/>Training<br/>Use for Testing<br/>Poor Information<br/>Rushing<br/>Product Improvement<br/>Process Improvement<br/>Manufacturing Process<br/>Past Due         </div> <div style="flex: 1;">           Centre Not Concentric<br/>Cracks<br/>Crimp/Kink/Ripple/Wave<br/>Cuffs<br/>Crushing<br/>Heat Treat<br/>Wave/Twist in Tube<br/>Marks/Chatter         </div> </div> | Set-up<br>BOM/Route<br>Broken/Damage/Defect<br>Inspection Incomplete/Unqualified<br>Contamination<br>Countersink<br>Cut Too Short<br>Instructions Incomplete/Unclear<br>Drill Holes | <div style="display: flex;"> <div style="flex: 1;">           Power Loss/Surge<br/>Folio/Program<br/>Grain<br/>Weld<br/>Wrong Stock Pulled<br/>Out of Sequence<br/>Off-set<br/>Mislabeled<br/>Fit/Function<br/>Misaligned/off center         </div> <div style="flex: 1;">           Positioned Wrong<br/>Outside Dimensions<br/>Over/Under tolerance<br/>Part Incorrect<br/>Part Lost/Missing<br/>Part Moved<br/>Drawing<br/>Finish<br/>Misread<br/>Turning Sequence         </div> </div> |
| <div style="display: flex;"> <div style="flex: 1;">           Environment<br/>Design<br/>Doc/Data<br/>Equip/Tooling<br/>Handling/Pre<br/>Material<br/>Internal Transport<br/>Tribal Knowledge<br/>LOA<br/>Substation<br/>Past Expiry Date<br/>Misidentified         </div> <div style="flex: 1;">           Offset/Setup<br/>Supplier<br/>Training<br/>Use for Testing<br/>Poor Information<br/>Rushing<br/>Product Improvement<br/>Process Improvement<br/>Manufacturing Process<br/>Past Due         </div> <div style="flex: 1;">           Centre Not Concentric<br/>Cracks<br/>Crimp/Kink/Ripple/Wave<br/>Cuffs<br/>Crushing<br/>Heat Treat<br/>Wave/Twist in Tube<br/>Marks/Chatter         </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               | Set-up<br>BOM/Route<br>Broken/Damage/Defect<br>Inspection Incomplete/Unqualified<br>Contamination<br>Countersink<br>Cut Too Short<br>Instructions Incomplete/Unclear<br>Drill Holes | <div style="display: flex;"> <div style="flex: 1;">           Power Loss/Surge<br/>Folio/Program<br/>Grain<br/>Weld<br/>Wrong Stock Pulled<br/>Out of Sequence<br/>Off-set<br/>Mislabeled<br/>Fit/Function<br/>Misaligned/off center         </div> <div style="flex: 1;">           Positioned Wrong<br/>Outside Dimensions<br/>Over/Under tolerance<br/>Part Incorrect<br/>Part Lost/Missing<br/>Part Moved<br/>Drawing<br/>Finish<br/>Misread<br/>Turning Sequence         </div> </div> |                                                                                                                                                     |                                                                                                                                           |                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |
| <b>OTHER :</b> _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                                                                                                                                                     |                                                                                                                                           |                                                                                                            |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                                                                     |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |

|               |     |       |   |
|---------------|-----|-------|---|
| MS20426AD3-5  | 96  | 7,982 | 0 |
| MS21042L08    | 84  | 1,597 | 0 |
| NAS1149DN832J | 168 | 1,597 | 0 |

### Part Specifications

Specifications could not be found.

Plex 7/4/18 10:39 AM Dart.lajeunesse.marie

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

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| Work Order: _____<br><br>Part No. _____<br><br>NCR No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                            | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/><br>Suspected Unapproved <input type="checkbox"/> | <b>AGAINST DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Thermoforming <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/><br/>           Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/><br/>           Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Quality <input type="checkbox"/><br/>           Other <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |                                              |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Step #:                                                                                                                                                                            | QTY Effective :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | MRB (QSI042) Approval                        |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                    | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | Completed By                                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | Lead hand / Supervisor Approval Verification |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  | QC / QA Coordinator Approval                 |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                              |  |
| <b>Root Cause</b><br><div style="display: flex;"> <div style="flex: 1;">           Environment <input type="checkbox"/><br/>           Design <input type="checkbox"/><br/>           Doc/Data <input type="checkbox"/><br/>           Equip/Tooling <input type="checkbox"/><br/>           Handling/Pre <input type="checkbox"/><br/>           Material <input type="checkbox"/><br/>           Internal Transport <input type="checkbox"/><br/>           Tribal Knowledge <input type="checkbox"/><br/>           LOA <input type="checkbox"/><br/>           Substation <input type="checkbox"/><br/>           Past Expiry Date <input type="checkbox"/><br/>           Misidentified <input type="checkbox"/> </div> <div style="flex: 1;">           No Re-verification <input type="checkbox"/><br/>           Operator <input type="checkbox"/><br/>           Offset/Setup <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Training <input type="checkbox"/><br/>           Use for Testing <input type="checkbox"/><br/>           Poor Information <input type="checkbox"/><br/>           Rushing <input type="checkbox"/><br/>           Product Improvement <input type="checkbox"/><br/>           Process Improvement <input type="checkbox"/><br/>           Manufacturing Process <input type="checkbox"/><br/>           Past Due <input type="checkbox"/> </div> </div> |                                                                                                                                                                                    | <b>FAULT CATEGORY</b><br><div style="display: flex;"> <div style="flex: 1;">           Pressure/Forced <input type="checkbox"/><br/>           Bending <input type="checkbox"/><br/>           Centre Not Concentric <input type="checkbox"/><br/>           Cracks <input type="checkbox"/><br/>           Crimp/Kink/Ripple/Wave <input type="checkbox"/><br/>           Cuffs <input type="checkbox"/><br/>           Crushing <input type="checkbox"/><br/>           Heat Treat <input type="checkbox"/><br/>           Wave/Twist in Tube <input type="checkbox"/><br/>           Marks/Chatter <input type="checkbox"/> </div> <div style="flex: 1;">           Temperature/Cure <input type="checkbox"/><br/>           Set-up <input type="checkbox"/><br/>           BOM/Route <input type="checkbox"/><br/>           Broken/Damage/Defect <input type="checkbox"/><br/>           Inspection Incomplete/Unqualified <input type="checkbox"/><br/>           Contamination <input type="checkbox"/><br/>           Countersink <input type="checkbox"/><br/>           Cut Too Short <input type="checkbox"/><br/>           Instructions Incomplete/Unclear <input type="checkbox"/><br/>           Drill Holes <input type="checkbox"/> </div> <div style="flex: 1;">           Power Loss/Surge <input type="checkbox"/><br/>           Folio/Program <input type="checkbox"/><br/>           Grain <input type="checkbox"/><br/>           Weld <input type="checkbox"/><br/>           Wrong Stock Pulled <input type="checkbox"/><br/>           Out of Sequence <input type="checkbox"/><br/>           Off-set <input type="checkbox"/><br/>           Mislabeled <input type="checkbox"/><br/>           Fit/Function <input type="checkbox"/><br/>           Misaligned/off center <input type="checkbox"/> </div> <div style="flex: 1;">           Positioned Wrong <input type="checkbox"/><br/>           Outside Dimensions <input type="checkbox"/><br/>           Over/Under tolerance <input type="checkbox"/><br/>           Part Incorrect <input type="checkbox"/><br/>           Part Lost/Missing <input type="checkbox"/><br/>           Part Moved <input type="checkbox"/><br/>           Drawing <input type="checkbox"/><br/>           Finish <input type="checkbox"/><br/>           Misread <input type="checkbox"/><br/>           Turning Sequence <input type="checkbox"/> </div> </div> |  |                                              |  |
| OTHER : <input type="checkbox"/>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        |                                                                                                                                                                                    |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      |  |                                              |  |



REFERENCE ONLY

## 5.0 PARTS LIST

| Qty<br>-015 | Qty<br>-017 | Qty<br>-025 | Qty<br>-027 | Qty<br>-111 | Qty<br>-117 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             |             | D350-567-015 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             | X           |             |             |             |             | D350-567-017 | FLOOR WINDOW INSTALLATION (SMALL)                      |
|             |             | X           |             |             |             | D350-567-025 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             | X           |             |             | D350-567-027 | FLOOR WINDOW INSTALLATION (LARGE)                      |
|             |             |             |             | X           |             | D350-567-111 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
|             |             |             |             |             | X           | D350-567-117 | FLOOR WINDOW INSTALLATION (EXTRA LARGE)                |
| 1           | 1           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             |             | 1           | 1           |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             |             |             | 1           | 1           | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             | 1           |             | 1           | 1           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
| 1           |             | 1           |             |             | 1           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |

| Qty<br>-013 | Qty<br>-023 | Qty<br>-113 | Qty<br>-115 | Qty<br>-031 | Part Number  | Description                                            |
|-------------|-------------|-------------|-------------|-------------|--------------|--------------------------------------------------------|
| X           |             |             |             |             | D350-567-013 | REPLACEMENT WINDOW KIT (SMALL)                         |
|             | X           |             |             |             | D350-567-023 | REPLACEMENT WINDOW KIT (LARGE)                         |
|             |             | X           |             |             | D350-567-113 | REPLACEMENT WINDOW KIT (EXTRA LARGE)                   |
|             |             |             | X           |             | D350-567-115 | INTERIOR FLOOR WINDOW KIT                              |
|             |             |             |             | X           | D350-567-031 | INTERIOR FLOOR WINDOW KIT<br>(SLIDING DOOR COMPATABLE) |
| 1           |             |             |             |             | D2125        | REPLACEMENT WINDOW, SMALL                              |
|             | 1           |             |             |             | D2942        | REPLACEMENT WINDOW, LARGE                              |
|             |             | 1           |             |             | D3290-041    | REPLACEMENT WINDOW ASSEMBLY, EXTRA LARGE               |
| 1           |             |             |             |             | D2126-0600   | SEAL                                                   |
|             | 1           |             |             |             | D2463-0750   | NEOPRENE SEAL                                          |
|             |             | 1           |             |             | D2463-0860   | NEOPRENE SEAL                                          |
|             | 9           | 12          |             |             | 2600-6       | 1/4 TURN FASTENER                                      |
|             | 9           | 12          |             |             | 2600-LW      | WASHER                                                 |
|             | 9           | 12          |             |             | 212-12       | RECEPTACLE                                             |
|             | 22          | 21          |             |             | AN526C832R9  | SCREW (OR AN526C832-9, OR MS51957-126)                 |
|             | 44          | 42          |             |             | AN960JD8     | WASHER                                                 |
|             | 22          | 21          |             |             | MS21042L08   | NUT (OR MS21042-08)                                    |
|             | 18          | 24          |             |             | MS20426AD3-5 | RIVET                                                  |
| 2 SQ.<br>YD | 2 SQ.<br>YD | 2 SQ.<br>YD |             |             | N/A          | 9.7oz 7781 'S' GLASS UNIVERSAL WEAVE                   |
|             |             |             |             | 1           | D2463-0450   | NEOPRENE SEAL                                          |
|             |             |             |             | 1           | D3210-1      | DOUBLER                                                |
|             |             |             |             | 1           | D3211-1      | BRACKET                                                |
|             |             |             |             | 1           | D3212-1      | FLOOR WINDOW                                           |
|             |             |             |             | 1           | D3213-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D3293-1      | DOUBLER                                                |
|             |             |             | 1           |             | D3294-1      | BRACKET                                                |
|             |             |             | 1           |             | D3295-041    | FLOOR WINDOW                                           |
|             |             |             | 1           |             | D3296-041    | DOOR ASSEMBLY                                          |
|             |             |             | 1           |             | D2463-0530   | NEOPRENE SEAL                                          |
|             |             |             | 9           | 8           | AN526C632R12 | SCREW (OR AN526C632-12, OR MS51957-32)                 |
|             |             |             | 9           | 8           | AN960JD6     | WASHER                                                 |
|             |             |             | 9           | 8           | MS21042L06   | NUT (OR MS21042-06)                                    |
|             |             |             | 2           | 40          | MS20470AD4-5 | RIVET                                                  |
|             |             |             | 115         | 90          | MS20470AD4-6 | RIVET                                                  |
|             |             |             | 15          | 20          | MS20470AD4-7 | RIVET                                                  |

REFERENCE ONLY

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